



SERVICE PARTS LIST

BULLETIN NO.
54-37-0307

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN 54-37-0306	DATE Mar. '90
2 H.P. ROUTER			
CATALOG NO.	5680	SERIAL NUMBER	608-24050
			WIRING INSTRUCTION 58-01-0703

EXAMPLE:

00 0 Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

Catalog No. 5680 Includes:

5670 Router Motor Assy. (Figs. 1 thru 33) and

48-10-0070 Router Base Assy. (Figs. 34 thru 45)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
	1	06-82-7261 6-19x11/16" Pan Hd. Plastite Torx Screw	(2)
	2	06-82-7290 6-19x1-1/8" Pan Hd. Plastite Torx Screw	(2)
★	3	31-17-0171 Switch Clamp	(1)
	4	42-42-0190 Switch Button	(1)
	5	23-44-0140 Brush Cap	(2)
	6	22-18-0441 Carbon Brush Assembly	(2)
	7	23-66-1220 Toggle Switch	(1)
	8	06-82-5531 8-32x1-7/8" Pan Hd. Taptime Torx Screw	(4)
	9	12-98-6965 Identification Plate	(1)
★	10	31-12-0156 Upper Bearing Cap Assembly	(1)
★	11	06-82-7270 8-16x5/8" Pan Hd. Slit. Plast. Torx Screw	(2)
	12	02-04-0850 Ball Bearing	(1)
	13	18-50-0020 120 V. Field	(1)
★	14	06-82-5570 10-24x2-1/2" Pan Hd. Slit. Taptime Torx Screw	(2)
	15	23-16-0680 Insulating Sleeve	(1)
	16	23-50-0070 Insulating Spacer	(1)
	17	16-50-0200 120 V. Armature	(1)
	18	06-95-3241 8-32 x 1/2" Flat Hd. Screw	(3)
	19	44-66-5305 Bearing Retainer	(1)
	20	02-04-1610 Ball Bearing	(1)
	21	28-50-6171 Motor Housing	(1)
	22	06-81-8625 6-32 x 1/4" Ground Screw	(1)
	23	31-58-0010 Adjusting Ring	(1)
	24	45-10-0075 Chuck Shank	(1)
	25	48-66-1010 1/2" Collet	(1)
	26	44-40-0470 Collet Nut	(1)
	27	06-75-3005 1/4-20x5/8" Socket Hd. Screw	(1)
	28	06-81-5210 6-32x1/4" Washer Hd. Screw	(1)
★	29	12-98-0102 Service Nameplate	(1)
★	30	22-64-0121 Cord Set	(1)
★	31	44-76-0150 Cord Protector	(1)
★	32	31-17-0156 Cord Clamp	(1)
	33	22-84-0670 Fan	(1)
	48-10-0070	Router Base (Includes Fig. Nos. 34 thru 45)	(1)
	34	31-44-0275 Handle	(2)
	35	06-82-5554 10-24x2-3/8" Pan Hd. Taptime Torx Screw	(2)
	36	06-75-0230 1/4-20x 1-3/4" Hex Hd. Screw	(1)
	37	26-06-0820 Router Base	(1)
	38	06-65-0575 3/32 x 5/16" Long Pin	(1)
	39	12-98-7078 Router Base Nameplate	(1)
	40	31-06-0090 Sub Base	(1)
	41	06-81-4649 10-32x7/16" Pan Hd. Taptime Sem.	(2)
	42	06-97-5600 Lock Washer	(1)
	43	45-36-0680 Locking Knob Spacer	(1)
	44	43-98-0070 Locking Knob	(1)
	45	06-82-7252 8-32x3/8" Pan Hd. Taptime Torx Screw	(4)
	46	28-06-0825 Router Base Assembly	(1)

PARTS NOT SHOWN

49-96-4070	7/8" Open End Wrench	(1)
49-96-4100	1-1/4" Open End Wrench	(1)

